

# Work Order ID 92279

Thursday, October 25, 2012 9:00:04 AM

**\*92279\***

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Item ID: D4542-5 Accept **\*N9000040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Retainer, Inner  
 Start Date: 10/25/2012 Start Qty: 19.00 **\*19\*** Cust Item ID:  
 Required Date: 10/25/2012 Req'd Qty: 19.00 **\*19\*** Customer:  
 Reference: ALODINE **Rework**

Approvals: Process Plan: **MC** Date: **12-10-25** Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4542	C

100 0.00  
**\*100\***  
 Hand Finish Memo 0.00  
 Hand Finishing PULL FROM STOCK D4542-5 X 19 B90451  
 RE-ALODINE **19 2/16/12-10-25**

110 QC7-Inspect Chemical Conversion Coat 0.00  
**\*110\***  
 QC Memo 0.00  
 Quality Control **DAS 15 2-83 Smp 12-10-25**

120 Identify as per dwg & Stock Location: **Ship** 0.00  
**\*120\***  
 Packaging Memo 0.00  
 Packaging **19x 80 12-10-26**

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Item ID:	D4542-5	Accept	*N9000040100*	Setup	Start	*NS1*
Revision ID:					Stop	*NS2*
Item Name:	Retainer, Inner					
Start Date:	10/25/2012	Start Qty: 19.00	*19*	Cust Item ID:		
Required Date:	10/25/2012	Req'd Qty: 19.00	*19*	Customer:		
Reference:	ALODINE					

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
*130*									
QC	Memo	0.00							
Quality Control									

12/10/31 JF

12-10-30

# Picklist Print

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Work Order ID: 92279  
 Parent Item: D4542-5  
 Parent Item Name: Retainer, Inner

Start Date: 10/25/2012 Required Date: 10/25/2012  
 Start Qty: 19.00 Required Qty: 19.00

Comments: IPP revA 12.01.04 New Issue EC verified by:DD IPP REV:B 12.02.24 as per dwg  
 reva DD verf:EC IPP REV:C 12.05.08 as per dwg revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4542-5 Retainer, Inner		Manufactured	No				Each	3.0000		19			

Location

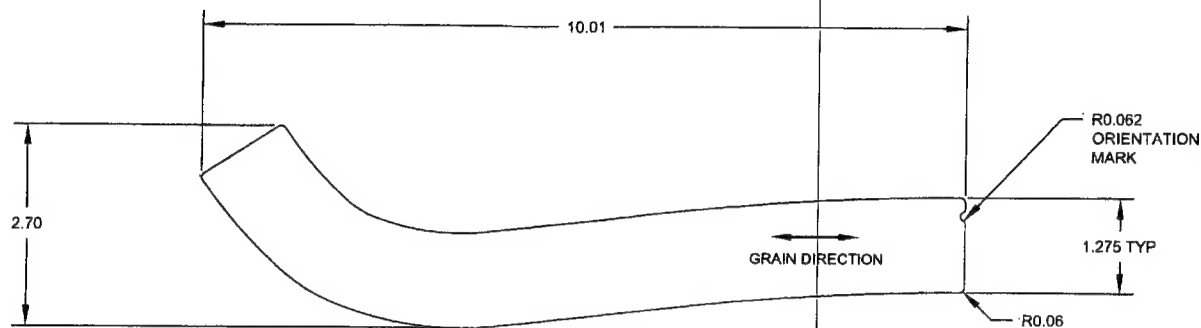
Loc Qty

Loc Code

FG	2	
78281	2	
GA	1	
81268	1	

19x #90451

h



**D4542-5 RETAINER, INNER**  
(TOP CORNER)

# 92279

**RELEASED**  
2012-08-03

**NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK  
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC, M6061T6S.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.04 lbs
- 8) PROFILE PER DRAWING FILE "D4542-5-REVC.DXF"



DESIGN	92	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	92		
CHECKED	ASS	DRAWING NO.	REV. C
MFG. APPR.	E	D4542	SHEET 4 OF 5
APPROVED	W	TITLE	SCALE
DE APPR.	W	RETAINER, INNER	NTS
DATE	12.07.12	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	